

品牌源于品质, 口碑来自真诚  
Brand comes from quality, and reputation comes from sincerity.

# PLASTIC MACHINE

瑞安市欣业包装机械有限公司

Ruian Xinye Packaging Machine Co.,Ltd

2017/XINYE

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瑞安市欣业包装机械有限公司

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瑞安市欣业包装机械有限公司位于浙南沿海经济活跃的瑞安市，专业生产塑料包装系列机械设备，历史悠久。公司主要产品有制袋机、印刷机、吹膜机等。

企业自创办以来，本着“以品质换取顾客的信赖”“持续改进提高，满足顾客需要”的方针，逐渐赢得了广大客户的支持和信赖，产品逐步走出国门，远销东南亚、中东、中亚、俄罗斯、欧美等多个国家和地区。随着数字化信息时代的来临，欣业全体员工将以年轻、充满活力的姿态，来迎接新世纪的机遇与挑战。

Rulan Xinye Packaging Machine Co., Ltd locates in economic vibrant Rulan City on the southeast coast of Zhejiang Province. With long history, the company is specialized in manufacturing plastic packaging equipments such as bag making machine, printing machine, film blowing machine, etc.

Since its establishment, with the purposes of "Gain the customer's confidence based on good quality,"and "Improve continuously, meet customer's needs",we have won the support and trust from most national and international customers, from the Southeast Asia, the Middle East, Russia, America,Europe and Africa, etc. With the arrival of age of the digital information, Xinye staff in youthful and energetic attitude meet the opportunities and challenges of new century.

**中国塑料包装协会金牌供应商**

— 瑞安市欣业包装机械有限公司

**THE GOLD SUPPLIER OF CHINA  
PLASTIC PACKAGING ASSOCIATION**

— RUIAN XINYE PACKAGING MACHINE CO.,LTD

Company

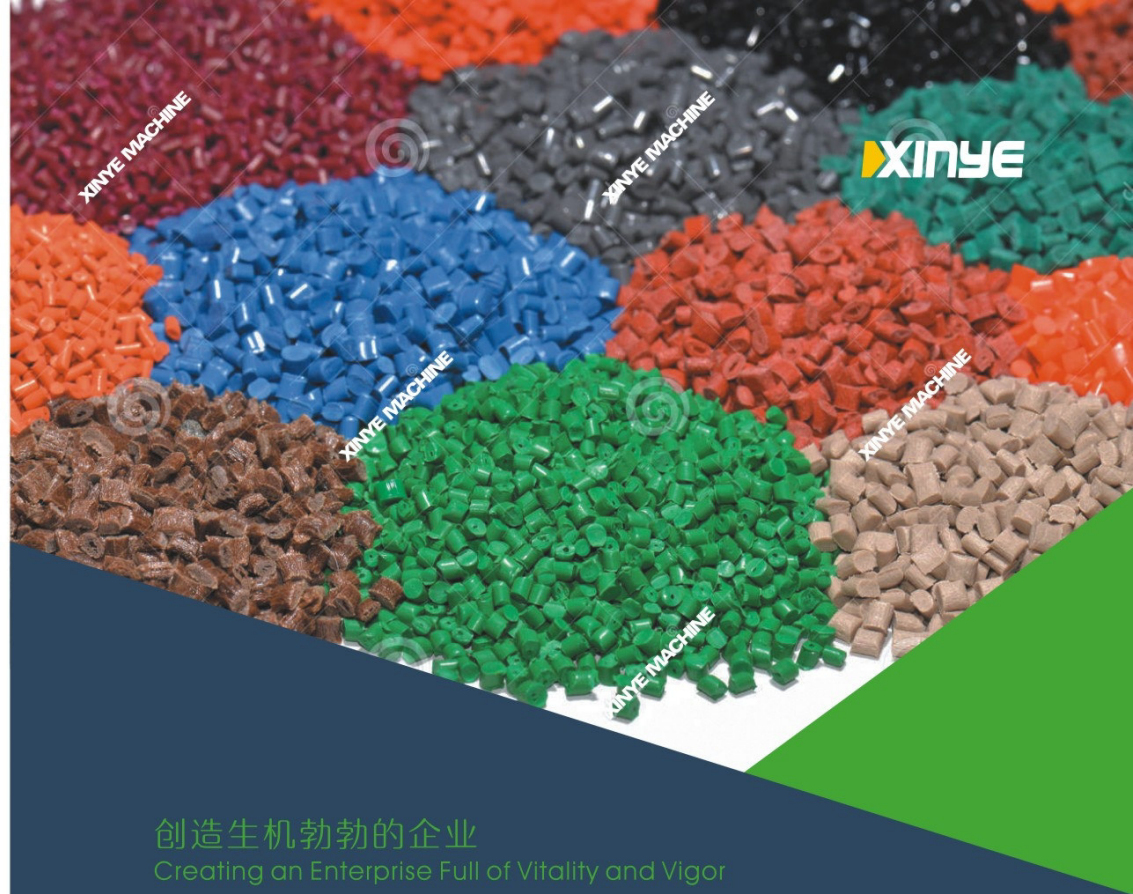
Introduction 公司简介



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High Efficient Plastic Packaging Solution

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## 创造生机勃勃的企业 Creating an Enterprise Full of Vitality and Vigor

以市场为导向，以客户为中心，以人才为资本，以品质为前提。  
敦行致远，超越梦想！  
站在2017年的起点上，欣业愿与国内外客户骄傲的结成事业共同体，把理想与抱负的版图拓展至更广的疆域，  
为完成更伟大的使命而再上征程……

Regarding market as orientation, customer as center, talent as capital, quality as prerequisite.  
We promote ourselves, look far ahead and transcend our dreams!  
Standing at the starting point of 2017, Xinye will form a business community with domestic and foreign customers, broaden the territory of dream and ambition, and begin a new journey to accomplish grander mission...

我们不断超越，下一刻，在更高点……  
WE EXCEED OURSELVES CONTINUOUSLY

# PACKAGING MACHINE

# END PRODUCTS

22年的坚持与努力，22年的创新与突破，让欣业拥有了丰富的经验，全面的专业知识、稳定的技术团队、超前的创新意识，更让公司能够全方位满足顾客现在及未来对产品的需求。

22-year persistence and efforts, innovation and breakthrough, have helped Xinye gain rich experience, comprehensive knowledge, stable technical team, forward awareness of innovation, making the company omnibearingly meet the needs and demands of customers present and future.



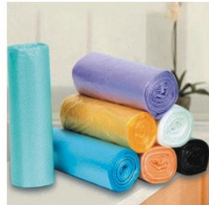
塑料薄膜  
Plastic Film



派奇手提袋  
Patch Bag



热切袋  
Heat-Sealing Bag



连卷袋  
Rolling Bag



热切袋  
Heat-Sealing Bag



一次性手套  
Disposable Glove



气泡膜袋  
Bubble Film Bag



气泡膜袋  
Bubble Film Bag



强大的售后服务团队  
Strong After-Sale Service Team

## PACKAGING MACHINE

### 随时随地的火速支持

欣业对创新和卓越的追求并不仅仅局限于设备。其为全球客户提供无与伦比的售后服务也是至胜的关键，无论他们的设备是上周还是很久之前生产的，欣业都会第一时间帮助其最大化投资回报率。

### Unique, close to the customer

Xinye's pursuit of innovation and excellence is not just limited to the equipment. Its portfolio provide unparalleled service for global customers, no matter their equipment is produced last week, or long before, Xinye will help maximize the return on investment.

### 满意服务是我们的庄严承诺

- 1.现场调试和安装客户的机器，指导和培训客户的操作人员。
- 2.故障快速应对处理，一旦发生故障24小时内提供技术支持。
- 3.出国为海外客户提供安装调试和技术培训。

### Satisfying service is our promise

1. Assembly and adjusting the machine for customer, training operator for customer.
2. Quickly respond to the machine fault, supply technical support in 24 hours after fault happen.
3. Engineer service abroad is available, such as adjusting the machine and training the operator for customer.





## FILM BLOWING MACHINE SERIES 吹膜机系列

### 三至七层共挤牵引旋转吹膜机组

Three to Seven Layers Co-extruding Traction Rotating Film Blowing Machine Set

#### 用途 USAGE

三至七层上牵引共挤旋转机头吹膜机组是我厂根据市场需要而研制开发的，在设计机构上吸收国内外同类产品先进水平。适用于各种中高档薄膜包装。这种膜由于其阻隔性好，保鲜，防湿，防霜冻，隔氧，耐油，因此可广泛用于轻重包装，如：各种鲜果，肉食品，酱菜，鲜牛奶，液体饮料，医药用品等。

Three-to-Seven-layer co-extruding upper traction rotation blown film machine unit is designed and developed according to the market demands at the basis of domestic and foreign advanced technology. It is applied to packing with medium and high end film. The film is of well barrier property, retaining freshness, moisture-proof, frost prevention, oxygen proof and oil-proof. So it can be widely applied to the light-weight packing, such as fresh fruits, meat, pickles, fresh milk, drink, medicine, etc.

#### 特点 CHARACTERISTIC

三至七层共挤模头采用国际先进的叠加模头，该模头各层能独立加热并容纳隔热介质，有效地隔热，有利于吹制温差较大的塑料膜。模头结构先进，流道分布均匀，确保了流体的稳定和薄膜的均匀厚度。

牵引系统采用水平±360°摆动式旋转，匀速转动。满足高精度、高速印刷的要求。IBC内冷系统是当今国际先进水平，该系统采用四个超声波探头将所测信息经计算后，通过控制调节进出风量，在更换膜泡内热空气的同时保证膜泡的大小稳定。提高产量的同时极大地增加了产品的透明度大大的提高产品附加值。该机配有全自动收卷装置，该装置具有收卷，放卷，切断，卸卷实现全自动控制，光电纠偏系统使收卷列加整齐，提高工作效率，降低了工人的劳动强度，减少人工换卷时出现的废品率。计算机集中控制系统。

Three to seven layers co-extruding die head adopts the internationally advanced superposed die heads, of which each layer can heat and receive thermal insulation medium independently and insulate the heat effectively, which is good for blowing and making plastic film with different temperature. The die head is of advanced construction to ensure the steady fluid and thickness of film.

The traction system adopts±360° swing rotation in horizontal direction to meet the requirements for high precision and high-speed printing. The cooling system in IBC is internationally advanced technology today. The system adopts four ultrasonic wave probes to count the tested information, and at the same time, to guarantee the size of the film bubble steadily while changing hot air in the film bubble through the control and regulation of input air. It can increase the production output as well as its transparency and added value. Computer control system. It is equipped with fully automatic winding device with winding, unwinding, cutting, and unloading functions. The EPC system makes winding tidy and trim, improving work efficiency, lowering down labor intensity, reducing scrap material while changing winding roller. All systems are central controlled by computer.

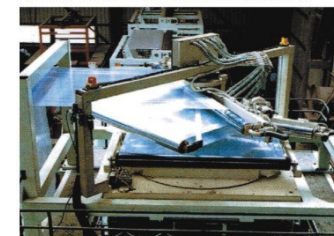


#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45×3/FM1000	SJ-50×3/FM1200	SJ-55×3/FM1500	SJ-65×3/FM2100	SJ-75×3/FM2300
螺杆直径 Screw Diameter	Φ45mm	Φ50mm	Φ55mm	Φ65mm	Φ75mm
螺杆长径比 Screw Ratio	L/D30:1	L/D30:1	L/D30:1	L/D30:1	L/D30:1
螺杆转速 Screw Speed	15-120/min	15-120/min	15-120/min	15-120/min	15-120/min
膜泡冷却方式 Cooling-mode of Bubble Film	双风口风环 Double Air Vent Air Ring				
适用原料 Applied Materials	MLLDPE、LLDPE、LDPE、EVA				
主电机功率 Power of Main Motor	11kw×3	15kw×3	18.5kw×3	30kw×3	37kw×3
最大挤出量 Max. Extrusion Output	110kg/h	125kg/h	150kg/h	200kg/h	260kg/h
模口规格 Range of Die	Φ250mm	Φ300mm	Φ350mm	Φ500mm	Φ600mm
薄膜厚度 Thickness of Film	0.02-0.20mm	0.02-0.20mm	0.02-0.20mm	0.03-0.15mm	0.03-0.15mm
薄膜最大折径 Max. Folding Width of Film	1000mm	1200mm	1500mm	2000mm	2200mm
总功率 Total Power	78kw	90kw	105kw	150kw	180kw
外形尺寸 Overall Dimension(L×W×H)	8.8×4.6×8.0m	9.0×4.8×8.5m	9.7×5.0×9.0m	10.3×5.5×11m	11×5.7×12m
机器重量 Weight of Machine	8600kg	10200kg	12000kg	14000kg	16000kg

#### 水平式牵引系统/HORIZONTAL TRACTION SYSTEM



#### 选择性配备/OPTIONAL EQUIPMENT:

- 1.自动风环(自动调节薄厚度)  
AUTO AIR RING  
( ADJUST THE THICKNESS OF FILM AUTOMATICALLY)
- 2.IBC膜泡内冷系统  
IBC FILM BUBBLE INNER COOLING SYSTEM
- 3.在线自动测厚仪  
AUTO THICKNESS MEASURE GAUGE
- 4.计算机集中控制系统  
COMPUTER CONTROL SYSTEM

## 三层共挤旋转机头吹膜复合机组

Three Layers Co-extruding Rotary Die-head Film Blowing Machine Set

### 用途及特点 USAGE CHARACTERISTIC

三层塑料共挤吹塑复合膜机组是我厂根据市场需要而研制的，在设计结构上吸收了国内外同类产品先进水平。它用平挤上吹法可连续吹制折幅宽度为800-1500毫米、厚度为0.08毫米的LDPE、HDPE、LLDPE、MLLDPE、PA包装膜。这种膜由于其阻隔性好、防潮、防风、防霜冻、隔氧、耐油，因此可广泛用于轻重包装，如各种鲜果、肉食品、酱菜、鲜牛奶、液体饮料等。

The lines are designed and developed by our company according to market needs, which absorbs advanced technology from similar machines at domestic and foreign market. The lines can blow LDPE, HDPE, LLDPE, MLLDPE, PA film continuously 800-1500mm in fold width 0.08mm in the thickness. The film has good insulation for temperature preservation, moisture proofing, wind proofing, frost resist, oxidation and oil resist. Thus, the film can be used for light and heavy-duty packaging, for example fresh fruit, meat, pickle vegetables, fresh milk, drink.

### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 表面处理 CORONA TREATER
3. 旋转模头装置 DIE ROTARY DEVICE
4. 空气压缩机 AIR COMPRESSOR
5. 快速换网器 HIGH SPEED NET CHANGER



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45 × 3/FM1000	SJ-50 × 3/FM1200	SJ-55 × 3/FM1500	SJ-60 × 3/FM2000	SJ-65 × 3/FM2500
螺杆直径 Screw Diameter	Φ45mm	Φ50mm	Φ55mm	Φ60mm	Φ65mm
螺杆长径比 Screw Ratio	L/D30:1	L/D30:1	L/D30:1	L/D30:1	L/D30:1
螺杆转速 Screw Speed	15-120r/min	15-120r/min	15-120r/min	15-120r/min	15-120r/min
主电机功率 Main Motor Power	11kw × 3	15kw × 3	18.5kw × 3	22kw × 3	30kw × 3
挤出机产量 Extrusion Output	100kg/h	120kg/h	150kg/h	180kg/h	200kg/h
模口规格 Range of Die	Φ200	Φ250	Φ300	Φ500	Φ600
薄膜厚度 Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.03-0.10mm	0.03-0.10mm
薄膜最大折径 Max. Folding Width of Film	1000mm	1200mm	1500mm	2000mm	2500mm
总功率 Total Power	76kw	88kw	102kw	130kw	156kw
外形尺寸 Overall Dimension(L × W × H)	6.6 × 4.1 × 5.0m	6.8 × 4.3 × 6.0m	7.0 × 4.8 × 6.8m	7.8 × 5.3 × 8.6m	8.6 × 6.2 × 9.6m
机器重量 Weight of Machine	4200kg	5300kg	6200kg	8600kg	10600kg

## 两层共挤旋转机头吹膜复合机组

Double Layers Co-extrusion Rotary Die-Head Film Blowing Machine Set

### 用途及特点 USAGE CHARACTERISTIC

用于吹制各种低密度聚乙烯 (LDPE)、高密度聚乙烯 (HDPE) 和线性低密度聚乙烯 (LLDPE) 等塑料复合膜。广泛应用于液体包装、印刷基材、出口产品包装、工业品包装等。

It is used for blowing the plastic laminated film of low density polyethylene (LDPE), high density polyethylene (HDPE) and linear low density polyethylene (LLDPE) etc, which are widely used for liquid packing, printed base material, packaging products for export and industrial packaging, etc.

### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 表面处理 CORONA TREATER
3. 旋转模头装置 DIE ROTARY DEVICE
4. 空气压缩机 AIR COMPRESSOR
5. 快速换网器 HIGH SPEED NET CHANGER



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45 × 2/FM1000	SJ-50 × 2/FM1200	SJ-55 × 2/FM1500
螺杆直径 Screw Diameter	2 × 45mm	2 × 50mm	2 × 55mm
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1	L/D28:1
螺杆转速 Screw Speed	12-120r/min	12-120r/min	12-120r/min
挤出机产量 Extrusion Output	75kg/h	100kg/h	120kg/h
主机功率 Power of Main Motor	2 × 11kw	2 × 15kw	2 × 15kw
模头口径 Caliber of Film Head	Φ200mm	Φ300mm	Φ350mm
机头旋转方式 Rotation Mode of Machine Head	连续旋转Continuous Rotation	连续旋转Continuous Rotation	连续旋转Continuous Rotation
薄膜厚度 Thickness of Film	0.02-0.10mm	0.02-0.10mm	0.02-0.10mm
薄膜最大折径 Max. Folding Width of Film	1000mm	1200mm	1500mm
总功率 Total Power	52kw	63kw	75kw
机器重量 Weight of Machine	3500kg	4500kg	5200kg
外形尺寸 Overall Dimension(L × W × H)	4.2 × 2.2 × 4.6m	4.6 × 2.4 × 5.0m	5.2 × 2.7 × 6.0m



## FILM BLOWING MACHINE SERIES 吹膜机系列

### ABA三层共挤吹膜复合机组

ABA Three Layers Co-extrusion Film Blowing Machine Set

#### 用途及特点 USAGE CHARACTERISTIC

ABA三层共挤吹膜机，在生产HDPE、LDPE和LLDPE材料，都有着独特的优势。通过多层共挤改善了薄膜的物理强度。其两台主机供应三层挤出，一台提供内外涂层层，另一台供应内部填充层。可以减少一台主机的配置，达到降低成本、节能降耗的目的。同时，内部填充层可以添加加料和碳酸钙其占比超过总产量的80%以上。可以大大降低生产过程中的原料成本为客户提供更强劲的市场竞争力。

ABA blown film machine, has a unique advantage in the production of HDPE, LDPE and LLDPE material. The physical strength of the film is improved by co-extrusion. Its two hosts supply three-layer extrusion, one to blow internal and external coating layer, and the other supplies middle filling layer. It can decrease one of the hosts configuration for the purpose of reducing the cost, and saving energy. At the same time, the middle filling layer can add recycle material and calcium carbonate, which accounts for more than 80% of the total output. It can greatly reduce raw material cost in the process of production and provide customers with stronger market competitiveness.

#### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 表面处理 CORONA TREATER
3. 旋转模头装置 DIE ROTARY DEVICE
4. 空气压缩机 AIR COMPRESSOR
5. 快速换网器 HIGH SPEED NET CHANGER



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45/2L-ABA	SJ-50/2L-ABA	SJ-55/2L-ABA
螺杆直径 Screw Diameter	Φ45 × 2mm	Φ50 × 2mm	Φ55 × 2mm
螺杆长径比 Screw Ratio L/D	30:1	30:1	30:1
螺杆转速 Screw Speed	10-120r/min	10-120r/min	10-120r/min
主电机功率 Power of Main Motor	15kw × 2	18.5kw × 2	22kw × 2
挤出机产量 Extrusion Output	80kg/h	100kg/h	130kg/h
薄膜厚度 Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径 Max. Folding Width of Film	800mm	1000mm	1200mm
外形尺寸 Overall Dimension(L×W×H)	5.5 × 3.7 × 5.6m	5.5 × 4.0 × 5.8m	6.2 × 4.2 × 6.0m
机器重量 Weight of Machine	3800kg	4500kg	5000kg

## FILM BLOWING MACHINE SERIES 吹膜机系列

### 农用吹膜机组

Film Blowing Machine Set for Agriculture Purpose

#### 用途及特点 USAGE CHARACTERISTIC

本机组适用于吹制高密度聚乙烯 (HDPE)、低密度聚乙烯 (LDPE) 及线性低密度聚乙烯 (LLDPE) 塑料薄膜，广泛用于食品、服装纺织品、日用品等农用膜和工业膜的包装。配三轴传动硬齿面减速机，牵引变频调速，独立力矩收卷机，离心风机，空压机（同时可配旋转模头，价格以实物另加）

This machine is applied to produce HDPE, LDPE and LLDPE plastic film. It is widely used for packing food, garments, daily necessities, and other agriculture and industry use. It is equipped with three axis transmission hard surface gear reducer, traction frequency adjustment, independent torque motor rewinder, centrifugal blower, and air compressor (Rotary die head part can be chosen with extra charge).

#### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 冷风机 COOLING MACHINE
3. 表面处理 CORONA TREATER
4. 旋转模头装置 DIE ROTARY DEVICE
5. 空气压缩机 AIR COMPRESSOR
6. 手动换网装置 MANUAL NET EXCHANGER
7. 液压快换网装置 HYDRAULIC FAST NET EXCHANGER



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-80/FM1500	SJ-100/FM2000	SJ-110/FM2500	SJ-120/FM3000
螺杆直径 Screw Diameter	80mm	100mm	110mm	120mm
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1	L/D28:1	L/D28:1
螺杆转速 Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
挤出机产量 Extrusion Output	86kg/h	160kg/h	180kg/h	220kg/h
主机功率 Power of Main Motor	30kw	55kw	75kw	90kw
模头口径 Caliber of Film Head	Φ300mm	Φ500mm	Φ600mm	Φ750mm
机头旋转方式	连续旋转	连续旋转	连续旋转	连续旋转
Rotation Mode of Machine Head	Continuous Rotation	Continuous Rotation	Continuous Rotation	Continuous Rotation
薄膜厚度 Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径 Max. Folding Width of Film	1500mm	2000mm	2500mm	3000mm
总功率 Total Power	56kw	88kw	110kw	145kw
机器重量 Weight of Machine	6000kg	7600kg	9800kg	12000kg
外形尺寸 Overall Dimension(L×W×H)	7.0 × 2.9 × 5.5m	8.0 × 3.5 × 8.0m	9.0 × 4.2 × 9.6m	10 × 4.6 × 11m

## 旋转机头吹膜机组(热收缩膜机组)

Rotary Head Film Blowing Machine Set (Shrinkable Film Making Machine)

### 用途及特点 USAGE CHARACTERISTIC

用于吹制各种低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)和线性低密度聚乙烯(LLDPE)等塑料薄膜。广泛应用于液体包装、服装纺织包装、工业品包装等。

挤出机的机筒、螺杆均采用优质合金钢，经氮化和精密加工。具有最佳的硬度和耐腐蚀性。辅机设平台工作台，使操作更方便，并配置定泡圈。卷取装置双收双割，其动力采用力矩电机，可保持适宜的张力，收卷整齐，换卷方便。

It is used for blowing the various plastic film of low density polyethylene(LDPE), high density polyethylene (HDPE) and linear low density polyethylene (LLDPE) etc, which are widely used for packing liquid, industrial products, garments and textile, ect.

The cylinders and screws of the extruder are made of high quality alloy steel with optimum hardness and strong corrosion resistance after nitrogen treatment and precision processing. The auxiliary machine has a platform for easy operation. The machine is equipped with bubble stabilizing ring, double-rolling and double-cutting colling unit, torque motor to keep proper tension, which make flat film and roll-changing easily.

### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

- 1.自动吸料机 AUTO LOADER
- 2.表面处理 CORONA TREATER
- 3.旋转模头装置 DIE ROTARY DEVICE
- 4.空气压缩机 AIR COMPRESSOR
- 5.快速换网器 HIGH SPEED NET CHANGER



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-50/FM600	SJ-55/FM800	SJ-60/FM1000	SJ-65/FM1200	SJ-80/FM1500	SJ-100/FM2000
螺杆直径 Screw Diameter	50mm	55mm	60mm	65mm	80mm	100mm
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1	L/D28:1	L/D28:1	L/D28:1	L/D30:1
螺杆转速 Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min	10-100r/min	10-100r/min
最大产量 Max. Extrusion Output	35kg/h	50kg/h	65kg/h	70kg/h	86kg/h	140kg/h
主机功率 Power of Main Motor	11kw	15kw	18.5kw	22kw	30kw	55kw
模头规格 Specification of Die Head	φ50-100mm	φ100-150mm	φ100-180mm	φ120-220mm	φ300mm	φ500mm
机头旋转方式 Rotation Mode of Machine Head	连续旋转 Continuous Rotation					
薄膜厚度 Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径 Max. Folding Width of Film	600mm	800mm	1000mm	1200mm	1500mm	2000mm
总功率 Total Power	22kw	28kw	32kw	42kw	56kw	88kw
机器重量 Weight of Machine	2000kg	2300kg	3000kg	3800kg	4600kg	6000kg
外形尺寸 Overall Dimension(L×W×H)	5.0×2.0×3.8m	6.0×2.0×4.0m	6.5×2.2×4.5m	6.8×2.4×4.8m	7.0×2.7×5.5m	8.0×3.2×7.6m

## 高速吹膜机组(A型)

Super High Speed Film Blowing Machine Set(Model A)

### 用途及特点 USAGE CHARACTERISTIC

本机组挤出机、机筒、螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐腐蚀性，特殊设计的螺杆产量高，塑化好。适用于吹制低密度聚乙烯(LDPE)高密度聚乙烯(HDPE)，广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Its extruder, cylinder and screws are made of high quality alloy steel with optimum hardness and strong corrosion resistance after nitrogen treatment and precision processing. The specially designed screw enhances plasticizing of film, which helps increasing the production capacity. It is applied to blowing the plastic films like low density polyethylene (LDPE), high density polyethylene (HDPE) and linear low density polyethylene (LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish and so on.

### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

- 1.自动吸料机 AUTO LOADER
- 2.表面处理 CORONA TREATER
- 3.旋转模头装置 DIE ROTARY DEVICE
- 4.空气压缩机 AIR COMPRESSOR
- 5.快速换网器 HIGH SPEED NET CHANGER



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-50/FM600	SJ-55/FM800	SJ-60/FM1000
螺杆直径 Screw Diameter	50mm	55mm	60mm
螺杆长径比 Screw Ratio	L/D30:1	L/D30:1	L/D30:1
螺杆转速 Screw Speed	10-150r/min	10-150r/min	10-150r/min
主机功率 Power of Main Motor	22kw	30kw	37kw
最大挤出量 Max. Extrusion Output	30-70kg/h	40-100kg/h	50-120kg/h
薄膜最大折径 Max. Folding Width of Film	600mm	800mm	1000mm
薄膜厚度 Thickness of Film	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm
辅机升降范围 Lift Range of Auxiliary Machine	800mm	800mm	800mm
总功率 Total Power	32kw	44kw	49kw
机器重量 Weight of Machine	3000kg	3500kg	4000kg
外形尺寸 Overall Dimension(L×W×H)	4.6×2.6×4.0m	4.8×2.8×4.3m	5.0×3.0×4.8m



## FILM BLOWING MACHINE SERIES 吹膜机系列

### 高速吹膜机组(B型)

High Speed Film Blowing Machine Unit(Model B)

#### 用途及特点 USAGE CHARACTERISTIC

本机组挤出机、机筒、螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐腐蚀性，特殊设计的螺杆产量高，塑化好。适用于吹制低密度聚乙烯(LDPE)线性低密度聚乙烯(LLDPE)等塑料薄膜，广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Its extruder, cylinder and screw are made of quality alloy steel with optimum hardness and strong corrosion resistance after nitrogen treatment and precision processing. The specially designed screw enhances plasticizing of film, which helps increasing the production capacity. It is applied to blowing the plastic films like low density polyethylene (LDPE), high density polyethylene (HDPE) and linear low density polyethylene (LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish and so on.

#### 选配 OPTIONAL EQUIPMENT

##### 选择性配备/OPTIONAL EQUIPMENT:

- 1.自动吸料机 AUTO LOADER
- 2.表面处理 CORONA TREATER
- 3.旋转模头装置 DIE ROTARY DEVICE
- 4.空气压缩机 AIR COMPRESSOR
- 5.快速换网器 HIGH SPEED NET CHANGER



#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	SJ-50/FM600	SJ-55/FM800	SJ-60/FM1000
螺杆直径 Screw Diameter	50mm	55mm	60mm
螺杆长径比 Screw Ratio	L/D30:1	L/D30:1	L/D30:1
螺杆转速 Screw Speed	10-120r/min	10-120r/min	10-120r/min
主机功率 Power of Main Motor	18.5kw	22kw	30kw
最大挤出量 Max. Extrusion Output	30-60kg/h	40-80kg/h	50-100kg/h
薄膜最大折径 Max. Folding Width of Film	600mm	800mm	1000mm
薄膜厚度 Thickness of Film	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm
辅机升降范围 Lift Range of Auxiliary Machine	800mm	800mm	800mm
总功率 Total Power	28kw	36kw	42kw
机器重量 Weight of Machine	2600kg	3000kg	3500kg
外形尺寸 Overall Dimension(L×W×H)	4.6×2.6×4.0m	4.8×2.8×4.3m	5.0×3.0×4.8m

## FILM BLOWING MACHINE SERIES 吹膜机系列

### 高低压聚乙烯双用吹膜机组

HDPE-LDPE Dual Purpose Film Blowing Machine Set

#### 用途及特点 USAGE CHARACTERISTIC

本机组挤出机、机筒、螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐腐蚀性，特殊设计的螺杆产量高，塑化好。适用于吹制低密度聚乙烯(LDPE)高密度聚乙烯(HDPE)，广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Its extruder, cylinder and screw are made of quality alloy steel with optimum hardness and strong corrosion resistance after nitrogen treatment and precision processing. The specially-designed screw enhances plasticizing of film, which helps increasing the production capacity. It is applied to blowing the plastic films like low density polyethylene (LDPE), high density polyethylene (HDPE) and linear low density polyethylene (LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish and so on.

#### 选配 OPTIONAL EQUIPMENT

##### 选择性配备/OPTIONAL EQUIPMENT:

- 1.自动吸料机 AUTO LOADER
- 2.表面处理 CORONA TREATER
- 3.旋转模头装置 DIE ROTARY DEVICE
- 4.空气压缩机 AIR COMPRESSOR
- 5.快速换网器 HIGH SPEED NET CHANGER



#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45/FM600	SJ-55/FM800	SJ-60/FM1000	SJ-65/FM1200	SJ-80/FM1500	SJ-100/FM2000
螺杆直径 Screw Diameter	45mm	55mm	60mm	65mm	80mm	100mm
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1	L/D28:1	L/D28:1	L/D28:1	L/D28:1
螺杆转速 Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率 Power of Main Motor	11kw	15kw	18.5kw	22kw	30kw	55kw
最大挤出量 Max. Extrusion Output	35kg/h	50kg/h	65kg/h	76kg/h	86kg/h	160kg/h
薄膜最大折径 Max. Folding Width of Film	600mm	800mm	1000mm	1200mm	1500mm	2000mm
薄膜厚度 Thickness of Film	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率 Total Power	22kw	26kw	32kw	38kw	52kw	80kw
机器重量 Weight of Machine	2000kg	2200kg	2800kg	3300kg	4300kg	5800kg
外形尺寸 Overall Dimension(L×W×H)	4.2×1.8×3.6m	4.4×2.0×4.0m	4.6×2.3×4.2m	4.8×2.5×4.5m	5.2×2.8×5.0m	5.8×3.3×6.0m

## FILM BLOWING MACHINE SERIES 吹膜机系列

### 迷你型吹膜机

Mini Film Blown Machine

#### 用途及特点 USAGE CHARACTERISTIC

该迷你吹膜机具有节省能源、劳动力、生产厂房等优点。其挤出机，机筒、螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐腐蚀性，特殊设计的螺杆产量最高，塑化好。适用于吹制低密度聚乙烯 (LDPE) 高密度聚乙烯(HDPE)线性低密度聚乙烯(LLDPE)等塑料薄膜，广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Mini type film blowing machine can largely save energy, labor, workshop space, etc. The extruding, cylinder, screws are made of quality alloy steel with optimum hardness and strong corrosion resistance after nitrogen treatment and precision processing. The specially designed screw ensures output and good plasticization. It is suitable for blowing low density polyethylene (LDPE) and high density polyethylene (HDPE) and linear low density polyethylene (LLDPE) plastic film, which is widely used in the packing food, clothing, bags, vest bags and etc.

#### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

- 1.自动吸料机 AUTO LOADER
- 2.表面处理 CORONA TREATER
- 3.旋转模头装置 DIE ROTARY DEVICE
- 4.空气压缩机 AIR COMPRESSOR
- 5.快速换网器 HIGH SPEED NET CHANGER



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	XYMN-45	XYMN-55
螺杆直径 Screw Diameter	45mm	55mm
螺杆长径比 Screw Ratio	L/D30:1	L/D30:1
螺杆转速 Screw Speed	10-100r/min	10-100r/min
主机功率 Power of Main Motor	15kw	18.5kw
最大挤出量 Max. Extrusion Output	45kg/h	60kg/h
薄膜最大折径 Max. Folding Width of Film	600mm	800mm
薄膜厚度 Thickness of Film	0.008-0.10mm	0.008-0.10mm
总功率 Total Power	35kw	38.5kw
机器重量 Weight of Machine	2500kg	3000kg
外形尺寸 Overall Dimension(L×W×H)	4.5×2.0×3.7m	4.8×2.0×4.0m

## FILM BLOWING MACHINE SERIES 吹膜机系列

### 迷你吹膜带两色柔版印刷一体机

Mini Film Blowing Machine with Two-color Flexo Printing Machine

#### 用途 USAGE

该机是本公司自主研发成功的迷你吹膜带双色印刷一体机，用于吹制印刷各种低密度聚乙烯 (LDPE) 高密度聚乙烯 (HDPE) 和线性低密度聚乙烯 (LLDPE) 等塑料薄膜。广泛应用于食品、水果、服装、纺织品、垃圾袋、背心袋等民用及工业包装。

The mini film blowing machine with double-color printing machine, is designed and developed by our company. It is used for blowing and printing all kind of LDPE, HDPE and LLDPE film, which are widely used for packing food, fruit, clothing, textile, garbage bags, vest bags and other civil and industrial packing.

#### 特点 CHARACTERISTIC

- 1.吹膜印刷一体机
- 2.双色，可以正反面印刷；  
单色，可以双色单面印刷
- The printing part can print two colors on one side or one color on each side
- 3.操作方便/Easy operation
- 4.占地面积小/Small occupied area
- 5.节省劳动力/Saving labor
- 6.提高生产产量/Improving the output
- 7.节省能源/Saving energy
- 8.提高产品质量  
Improving the quality of the products



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	MN-SJ45-YT2600	MN-SJ55-YT2800
螺杆直径 Screw Diameter	45mm	55mm
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1
螺杆转速 Screw Speed	10-100r/min	10-100r/min
主电机功率 Main Power	11kw	15kw
挤出机产量 Extrusion Output	35kg/h	50kg/h
薄膜最大折径 Max. Width of Film	600mm	800mm
薄膜厚度 Thickness of Film	0.008-0.10mm	0.008-0.10mm
最大印料宽度 Max. Width of Unwinding Film for Printing	500mm	700mm
最大印刷宽度 Max. Width of Printing	400mm	600mm
印品长度范围 Length of Printing Range	190-600mm	190-600mm
印刷速度 Printing Speed	5-50m/min	5-50m/min
版材厚度 (包括双面胶纸) Thickness of Rubber Plate with Double-face Adhesive Tape	2.38mm	2.38mm
总机功率 Total Power	32kw	37kw
机器重量 Weight of Machine	3500kg	4000kg
外形尺寸 Dimension of Machine(L×W×H)	2.35×2.0×3.3m	2.6×2.0×3.3m



## FILM BLOWING MACHINE SERIES 吹膜机系列

### 双机头吹膜机组

Double-head Film Blowing Machine Set

#### 用途及特点 USAGE CHARACTERISTIC

用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)塑料薄膜。可制成各种背心袋、平口袋、广泛应用于食品、服装、纺织、工业等包装。  
挤出机的机筒、螺杆均采用优质合金钢经氮化和精密加工。具有最佳硬度和耐腐蚀性。本机组经科学设计一套挤出两付机头，提高产量，节省能源、劳动力、生产厂房等优点。

This machine is used for blowing low-density polyethylene (LDPE) and high-density polyethylene (HDPE) plastic film to make various vest bags and flat bags which are widely used for packing in the foodstuff, garment industry and textile industry, etc.  
The cylinder and screw of the extruder are made of high quality alloy steel through nitration and precision processing with the best hardness and corrosion resistance. Scientifically designed, this machine set has two heads for one extruder with advantages such as increasing production capacity, saving energy, labour and workshop area, etc.

#### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 表面处理 CORONA TREATER
3. 旋转模头装置 DIE ROTARY DEVICE
4. 空气压缩机 AIR COMPRESSOR
5. 快速换网器 HIGH SPEED NET CHANGER



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-55/FM-600	SJ-60/FM-700	SJ-65/FM-800
螺杆直径 Screw Diameter	55mm	60mm	65mm
螺杆长径比 Screw Ratio	L/D30:1	L/D30:1	L/D30:1
螺杆转速 Screw Speed	10-110r/min	10-110r/min	10-110r/min
主机功率 Power of Main Motor	22kw	30kw	37kw
最大挤出量 Max. Extrusion Output	46kg/h	55kg/h	70kg/h
薄膜厚度 Thickness of Film	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm
薄膜最大折径 Max. Folding Width of Film	550mm × 2	650mm × 2	750mm × 2
总功率 Total Power	40kw	46kw	52kw
机器重量 Weight of Machine	3000kg	3500kg	3800kg
外形尺寸 Overall Dimension (L × W × H)	4.8 × 2.2 × 3.0m	5.0 × 2.4 × 3.2m	5.2 × 2.6 × 3.4m

## FILM BLOWING MACHINE SERIES 吹膜机系列

### 吹膜凸版印刷连线机组

Film-blowing and Offset Press Unit

#### 用途及特点 USAGE CHARACTERISTIC

适用于吹制各种低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)和线性低密度聚乙烯(LLDPE)等塑料薄膜。广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

本机组经我公司精心设计吹膜印刷一条龙，节省劳动力、生产车间，提高产品质量和经济效益。

It is applied to blowing plastic film like low density polyethylene(LDPE), high density polyethylene(HDPE) and linear low density polyethylene(LLDPE), etc. It is widely applied to packing foodstuff, clothing, rubbish bags, vest ones, etc. In the civil and Industries sectors.

The unit is specially designed integrating film blowing part and printing part, which can save labor, workshop space, and improve the quality of products and economic return.

#### 选配 OPTIONAL EQUIPMENT

#### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 旋转模头装置 DIE ROTARY DEVICE
3. 空气压缩机 AIR COMPRESSOR
4. 快速换网器 HIGH SPEED NET CHANGER



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45-YT2600	SJ-55-YT2800	SJ-60-YT21000
适用材料 Applied Materials	LDPE/HDPE/LLDPE	LDPE/HDPE/LLDPE	LDPE/HDPE/LLDPE
螺杆直径 Screw Diameter	45mm	55mm	60mm
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1	L/D28:1
吹膜电机功率 Power of Blow Film Motor	11kw	15kw	18.5kw
最大挤出量 Max. Extrusion Output	36kg/h	50kg/h	70kg/h
膜头直径 Film Head Diameter	φ60	φ80	φ80
吹膜宽度 Film Width	600mm	800mm	1000mm
吹膜厚度 Film Thickness	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm
印刷长度范围 Length Range of Printing	191-1200mm	191-1200mm	191-1200mm
印刷宽度 Printing Width	560mm	760mm	960mm
总功率 Total Power	30kw	38kw	42kw
机器重量 Weight of Machine	3800kg	4200kg	5000kg
外型尺寸 Overall Dimension(L × W × H)	6.0 × 2.4 × 4.0m	6.2 × 2.6 × 4.3m	6.4 × 2.8 × 4.8m

## FILM BLOWING MACHINE SERIES 吹膜机系列

### 吹膜凹版印刷连线机组

Film Blowing and Gravure Printing Unit

#### 用途及特点 USAGE CHARACTERISTIC

挤出机的机筒、螺杆均采用优质合金钢经过氮化和精密加工，具有最佳的硬度和耐腐蚀性。广泛应用于包装食品、服装和纺织品。

The cylinders and screws of the extruder are made of high quality alloy steel with optimum hardness and strong corrosion resistance after nitrogen treatment and precision processing. It is widely used for packing food, garments and textiles.

#### 选配 OPTIONAL EQUIPMENT

##### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 旋转模头装置 DIE ROTARY DEVICE
3. 空气压缩机 AIR COMPRESSOR
4. 快速换网器 HIGH SPEED NET CHANGER



#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45-600ASY-600	SJ-55-800ASY-800	SJ-60-1000ASY-1000
适用原料 Applied Material	LDPE、HDPE	LDPE、HDPE	LDPE、HDPE
螺杆直径 Screw Diameter	Φ45mm	Φ55mm	Φ60mm
螺杆长径比 Screw Ratio	L/D 28:1	L/D 28:1	L/D 28:1
吹膜主机功率 Power of Blowing Film Motor	11kw	15kw	18.5kw
最大挤出量 Max. Extrusion Output	35kg/h	50kg/h	70kg/h
模头直径 Die Head Size	40-80mm	80-130mm	100-160mm
吹膜宽度 Film Width	600mm	800mm	1000mm
吹膜厚度 Film Thickness	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm
印刷长度 Printing Length	250-1000mm	250-1000mm	250-1000mm
套印精度 Precision of Color Printing	横向(Horizontal): 0.2	纵向(Lengthwise): 0.2mm	
总功率 Total Power	32kw	40kw	45kw
整机重量(配2色) Weight of Machine(Two-color)	4300kg	5000kg	6200kg
外形尺寸 Over Dimension(L×W×H)	7.5×2.0×3.2m	8.0×2.4×4.0m	8.5×2.6×4.6m

## FILM BLOWING MACHINE SERIES 吹膜机系列

### 双色吹塑薄膜机组

Double-color Film Blowing Machine Set

#### 用途及特点 USAGE CHARACTERISTIC

用于吹制各种低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)和线性低密度聚乙烯(LLDPE)等塑料薄膜。广泛应用于食品、水果、服装、纺织品、垃圾袋、背心袋等民用及工业品包装。

SJ-45/SJ-50型挤出机的机筒、螺杆均采用优质合金钢，经氮化和精密加工，具有最佳的硬度和耐腐蚀性。辅机可根据不同物料的工艺要求在 700mm 范围内自由调节使用，并附有插板机构，能制作背心袋。卷取装置收取双收双剖，其动力采用力矩电机，可保持适宜的张力，收卷整齐，换卷方便。

This machine is used to blow various low-density polyethylene (LDPE) high-density polyethylene (HDPE) and linear low-density polyethylene (LLDPE) color strip plastic film. The plastic film is widely used for daily and industrial packaging such as food, fruits, apparel, textiles and commodities. Cylinders and screws of the extruder are made of high quality alloy steel with optimum hardness and strong corrosion resistance after nitrogen treatment and precision processing. The auxiliary extruder can be freely adjusted within the range of 700mm according to the technological requirements of different materials, providing with gusset, which can produce vest bags. Winding device is equipped with torque motor, which can keep suitable tension, orderly winding and convenient roll replacement.

#### 选配 OPTIONAL EQUIPMENT

##### 选择性配备/OPTIONAL EQUIPMENT:

1. 自动吸料机 AUTO LOADER
2. 表面处理 CORONA TREATER
3. 空气压缩机 AIR COMPRESSOR



#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	SJ-45/FM600	SJ-50/FM800
螺杆直径 Screw Diameter	45mm×2	50mm×2
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1
螺杆转速 Screw Speed	10-100r/min	10-100r/min
主机功率 Power of Main Motor	18.5kw	22kw
最大挤出量 Max. Extrusion Output	35kg/h	50kg/h
薄膜厚度单面 Thickness of Film	0.006-0.10mm	0.006-0.10mm
薄膜最大折径 Max Film Folding Width.	600mm	800mm
辅机升降范围 Lifting Range of Auxiliary Machine	700mm	700mm
总功率 Total Power	32kw	38kw
机器重量 Weight of Machine	2600kg	3000kg
外形尺寸 Overall Dimension (L×W×H)	4.0×2.0×2.8m	4.6×2.3×3.8m



## FILM BLOWING MACHINE SERIES 吹膜机系列

### 旋转机头聚丙烯吹膜机组

Rotary Head Polypropylene Film Blowing Machine Set

#### 用途及特点 USAGE CHARACTERISTIC

用于吹制聚丙烯膜 (PP) 广泛应用于食品、服装、纺织品、日用品、工业品等包装。

本机型挤出机的机筒、螺杆均采用优质合金钢，经氮化和精密加工。具有最佳的硬度和耐腐蚀性。

根据工艺要求将挤出机抬高至3米，吹膜方式：下吹法。卷取装置采用力矩电机，可保持适宜的张力，收卷整齐，换卷方便。

It is used for blowing polypropylene(PP) film which is widely used for packing food, garments, textile, daily necessities and industrial products etc.

The cylinder and the screw of extruder are made of high-quality alloy steel with optimum hardness and strong corrosion resistance after precision processing and nitrogen treatment.

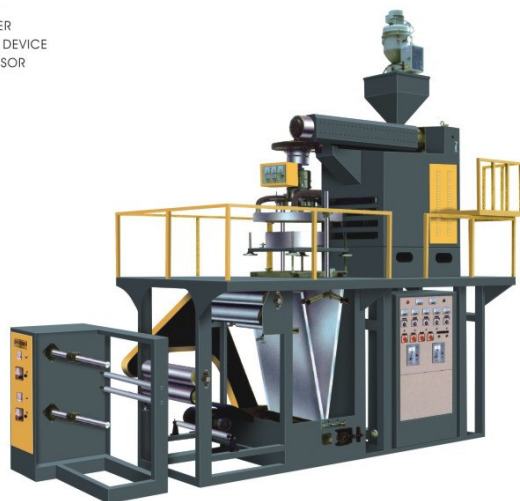
The extruder can be lift up to 3meters according to the technological requirements.

The colling unit adopts torque motor to keep proper tension and make rolling trim and roll-changing easy.

#### 选配 OPTIONAL EQUIPMENT

**选择性配备/OPTIONAL EQUIPMENT:**

- 1.自动吸料机 AUTO LOADER
- 2.表面处理 CORONA TREATER
- 3.旋转模头装置 DIE ROTARY DEVICE
- 4.空气压缩机 AIR COMPRESSOR



#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	SJ-55/FM600	SJ-65/FM800	SJ-65/FM1000
螺杆直径 Screw Diameter	55mm	65mm	75mm
螺杆长径比 Screw Ratio	L/D28:1	L/D28:1	L/D28:1
螺杆转速 Screw Rotary Speed	10-120r/min	10-120r/min	10-120r/min
主电机功率 Power of Main Motor	15kw	22kw	30kw
机头旋转方式 Rotational Mode of Machine Head	连续旋转 Continuous Rotation		
最大挤出量 Max. Extrusion Output	35kg/h	55kg/h	75kg/h
薄膜最大折径 Max.Folding Width of Film	600mm	800mm	1000mm
薄膜厚度 Thickness of Film	0.01-0.15mm	0.01-0.15mm	0.01-0.15mm
总功率 Total Power	35kw	50kw	65kw
机器重量 Weight of Machine	2900kg	3500kg	4000kg
外型尺寸 Overall Dimension(L×W×H)	4.2×2.5×4.0m	4.5×2.8×4.5m	5.8×2.8×5.0m



## NEXT PART: PLASTIC BAG MAKING MACHINE

下一篇：塑料制袋机

High output and high efficiency, stabilization and low cost bag making machine will be the first choice for massive bag production

高产高效、稳定低耗的制袋机，是大批量制袋的首选设备

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 微电脑多功能制袋机

Microcomputer Multifunction Bag Making Machine

### 用途及特点 USAGE CHARACTERISTIC

本机以HDPE、LLDPE、LDPE为主要材料，生产多种购物袋，广泛应用于服装、鞋类、资料等包装，该机采用微电脑PLC控制，液晶触摸屏实时显示，伺服马达定长，光电跟踪，自动气压同步打孔。

The machine uses HDPE, LLDPE and LDPE film to produce shopping bags widely used for packing clothing, shoes, documents and so on. The machine adopts microcomputer PLC control, the liquid crystal touch screen actual display, a servo motor to fix the length, photoelectric to track printing marks and automatic air pressure to punch holes synchronously.

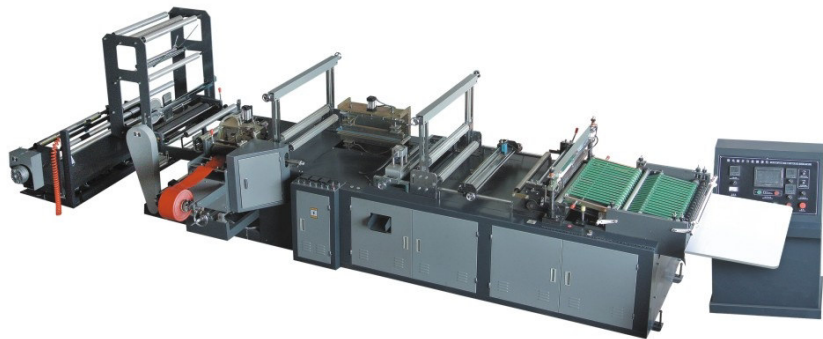
### 成品 END PRODUCTS



派奇手提袋  
Patch Bag

拉绳手提袋  
Draw String Bag

软式手提袋  
Carry Bag



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	RXYQ-800	RXYQ-1000
袋宽 Bag Width	250-500mm	250-650mm
袋长 Bag Length	250-650mm	250-850mm
生产速度 Speed	派奇袋 Patch 60pcs/min、拉绳手提袋 Draw String 55pcs/min、软式手提袋 Carry 65pcs/min	
薄膜厚度 Bag Thickness	0.045-0.09mm	0.045-0.09mm
总功率 Total Power	8kw	9.5kw
机器重量 Weight of Machine	2800kg	3400kg
外形尺寸 Overall Dimension(L×W×H)	6.5×2.0×1.75m	6.5×2.2×1.75m

(实际安装面积 Settle area)

注意：空气压缩机不包括在内 Notice: Air compressor is not included.

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 全自动软式手提袋制袋机

Fully Automatic Soft Handle Bag Making Machine

### 用途及特点 USAGE CHARACTERISTIC

本机适用于高低压聚乙烯塑料薄膜。

电气控制采用电子液晶触摸屏进行实时显示，可根据不同的产品需要设置显示工作参数。

所有温控均采用电子液晶数字显示器。

做软式手提袋时两条手提环同时进行上下封合，无偏差且封口美观。

本机具有色标跟踪，温度超限，自动计数，成品输送等多项自动报警功能。

送袋电机采用伺服马达特殊控制，主机由软启动变频器控制，运行稳定。

本机具有底折和顶部位的四层胶膜在侧封之前进行预热使侧封时封口相当牢固。

所有气动元件及电器均采用国内外知名品牌。

The machine uses HDPE/LDPE plastic film as raw material.

Electrical control adopts LCD actual display system, on which the parameter can be set up according to different products.

All the temperature control systems adopt electronic liquid crystal digital display.

Both portable rings can be sealed at the same time, and the sealing is excellent.

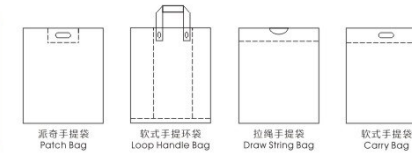
The machine possesses the automatic alarm function of color mark losing, temperature exceeding limit, counting down and the delivery of end products.

Bag delivery adopts special controlled servo motor system, while the main machine is controlled by soft start-up inverter, which is steady in running.

All the four-layer film of the machine has been warm-up before side-sealing, which makes the sealing quite fast.

All the pneumatic components and electrons adopt famous brands from domestic and foreign market.

### 成品 END PRODUCTS



派奇手提袋  
Patch Bag

软式手提环袋  
Loop Handle Bag

拉绳手提袋  
Draw String Bag

软式手提袋  
Carry Bag



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	XY-800ZD	XY-1000ZD
袋宽 Bag Width	250-600mm	250-650mm
袋长 Bag Length	250-600mm	250-850mm
生产速度 Speed	派奇袋 Patch 60pcs/min、拉绳手提袋 Draw String 55pcs/min、软式手提袋 Carry 65pcs/min	
薄膜厚度 Bag Thickness	0.045-0.09mm	0.045-0.09mm
总功率 Total Power	8kw	10.5kw
机器重量 Weight of Machine	3000kg	4200kg
外形尺寸 Overall Dimension(L×W×H)	8.6×2.8×1.95m	8.6×3.1×1.95m

(实际安装面积 Settle area)

注意：空气压缩机不包括在内 Notice: Air compressor is not included.



# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 自动穿带连卷制袋机

Auto Rolling Bag Making Machine with Threading Function

### 用途及特点 USAGE CHARACTERISTIC

该机由本公司吸取国外先进技术研制成功的设备。它以LDPE、HDPE筒膜为材料，生产穿带垃圾袋或折叠连卷袋。本机采用电脑控制、伺服、(步进)定长、光电跟踪、自动计数、到数报警、自动纠偏、自动控温、同时具有自动剖口、打孔、对折、点断、连卷等功能，是生产穿带垃圾袋的理想设备。

This machine is designed and developed by our company absorbing advanced foreign technology. It adopts the materials such as LDPE, HDPE roll film to produce threading garbage bags or folded-rolled bags. The machine adopts computer control, servo(step) motor to fix the length, photoelectric to track marks, auto counting, alarming, auto rectifying and auto temperature control etc. It is an ideal equipment to produce threading garbage bags.

### 成品 END PRODUCTS



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	RXY-900	RXY-1100
制袋宽度 Bag Width	300-850mm	300-1050mm
制袋长度 Bag Length	400-950mm	400-950mm
制袋厚度 Bag Thickness	0.015-0.05mm	0.015-0.05mm
制袋速度 Bag Speed	20-50pcs/min	20-50pcs/min
制袋品种 Varieties of Bags	印刷袋、本色袋(Printed Bags, Uncolored Bags)	印刷袋、本色袋(Printed Bags, Uncolored Bags)
总功率 Total Power	8kw	10kw
机器重量 Weight of Machine	2200kg	2600kg
外形尺寸 Overall Dimension(L x W x H)	9.8 x 2.2 x 2.0m	9.8 x 2.4 x 2.0m

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## PVC PE半弧形制袋机

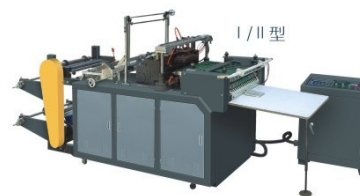
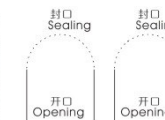
Arc-shaped Sealing Bag Making Machine

### 用途及特点 USAGE CHARACTERISTIC

本机主要生产可装食品的PE(LDPE/HDPE)半弧形袋及其他用途的PVC热收缩膜袋。该机采用步进电机，配合操作简单的微电脑，数字控制器。以数字按键，能在数秒钟内变换各种长度，节省人力物力。毛边废料自动脱离切碎，成品一次完成，确保品质稳定，提高竞争力。该机可以白袋双排作业。成品整叠收集输送装置。机上配有标志光电眼，控制印刷袋。

This machine can make PE(LDPE)(HDPE) arc-shaped bags and PVC shrink film bag for other usage. It adopts step motor, micro-computer and the digital controller to change bag length easily, save labor, and material. The waste material can be sliced automatically. It ensures the bag quality and improves competitiveness. The uncolored bags can be made in double lines. It is equipped with the device which can collect and send the end products in stack. It is equipped with photocell to track the printed bag.

### 成品 END PRODUCTS



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

I/II 型号 I/II Single Model	PVC PE-400	PVC PE-500	PVC PE-600	PVC PE-700
制袋宽度 Bag Width	50-350mm	50-450mm	50-550mm	50-650mm
制袋长度 Bag Length	100-450mm	100-450mm	100-650mm	100-700mm
长度误差 Error in Length	±0.5-1mm	±0.5-1mm	±0.5-1mm	±0.5-1mm
每分钟速度 Speed	15-120pcs/min	15-120pcs/min	15-120pcs/min	15-120pcs/min
硅胶板宽度 Width of Silica Gel Board	100 x 350mm	100 x 450mm	100 x 550mm	100 x 650mm
总功率 Total Power	2.5kw	3kw	3.5kw	4kw
机器重量 Weight of Machine	700kg	800kg	900kg	1000kg
外形尺寸 Overall Dimension(L x W x H)	3.3 x 0.85 x 1.3m	3.3 x 0.95 x 1.3m	3.3 x 1.05 x 1.3m	3.3 x 1.15 x 1.3m

III 型号 III Double Line Model	PVC PE-500	PVC PE-600	PVC PE-700
制袋宽度 Bag Width	50-200mm x 2	50-220mm x 2	50-300mm x 2
制袋长度 Bag Length	100-450mm	100-650mm	100-700mm
长度误差 Error in Length	±0.5-1mm	±0.5-1mm	±0.5-1mm
每分钟速度 Speed	15-120pcs/min x 2	15-120pcs/min x 2	15-120pcs/min x 2
硅胶板宽度 Width of Silica Gel Board	100 x 450mm	100 x 550mm	100 x 650mm
总功率 Total Power	3.5kw	4kw	4.5kw
机器重量 Weight of Machine	850kg	950kg	1050kg
外形尺寸 Overall Dimension(L x W x H)	3.3 x 0.95 x 1.3m	3.3 x 1.05 x 1.3m	3.3 x 1.15 x 1.3m

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 电脑自动热封热切制袋机

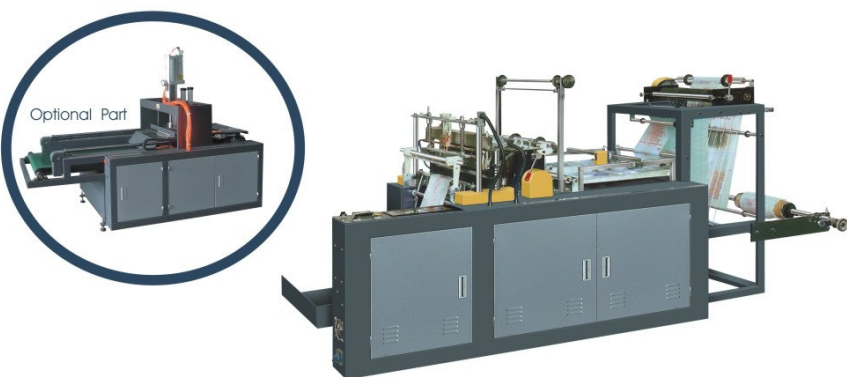
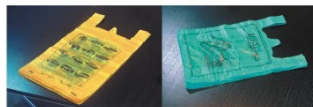
Computerized Automatic Heat-sealing and Heat-cutting Bag-making Machine

### 用途及特点 USAGE CHARACTERISTIC

本机高速高效适宜加工筒状塑料本色和彩印订本背心袋（马头袋）。采用先进光电跟踪，使印刷图案位置精确无误，封口及热切同步完全无拉力，封底牢固美观，配有变频调速电机，具有节能过载过压过流等多种自动保护功能，配有自动计数装置，可任意设定订本张数叠袋至设定张数后，自动出料，自动复位工作。

This machine is suitable for making colored and uncolored printing T-shirt bag. It adopts advanced photocell to make the printed pattern in correct position and keep the bag quality. It is equipped with inverter and automatic alarming devices for self-protection and auto-counting device to set bag quantity in stack.

### 成品 END PRODUCTS



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	DFR-500	DFR-700
制袋宽度 Bag Width	100-450mm	100-650mm
制袋长度 Bag Length	150-900mm	150-900mm
制袋厚度 Bag Thickness	0.005-0.50mm	0.005-0.50mm
长度误差 Error in Length	±1mm	±1mm
制袋速度 Speed	40-150pcs/min	40-150pcs/min
主电机功率 Main Motor Power	1.1kw	1.5kw
加热功率 Heating Power	2kw	2.4kw
总功率 Total Power	3.5kw	4.2kw
机器重量 Weight of Machine	700kg	900kg
外形尺寸 Overall Dimension (L×W×H)	2.6×1.1×1.5m	2.6×1.3×1.5m

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 全自动电脑控制高速双彩制袋机

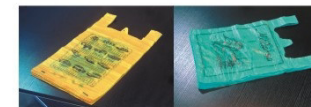
Automatic High Speed Double-color T-shirt Bag Making Machine

### 用途及特点 USAGE CHARACTERISTIC

本机以HDPE、LDPE筒膜为原料可生产印刷、本色、背心袋，采用PLC控制（步进）自动定长、液晶触摸屏实时显示，从送料、封底、切断、冲孔输送一次性完成，自动化程度高，经济效益好。

The machine uses material such as HDPE and LDPE film to make colored and uncolored plastic T-shirt bag. It is equipped with PLC and touch screen to control the bag length automatically, getting the unwinding, sealing, cutting, punching and conveying done at one time. It has high automation and good economic benefits.

### 成品 END PRODUCTS



DFR-450 × 2  
120-250只/分 (pcs/min) × 2



DFR-400 × 2  
120-180只/分 (pcs/min) × 2



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	DFR-400 × 2双道	DFR-450 × 2 双道
制袋宽度 Bag Width	200-320mm	200-400mm
制袋长度 Bag Length	350-600mm	350-600mm
制袋厚度 Bag Thickness	0.015-0.035mm	0.01-0.05mm
制袋速度 Speed	120-180只/分 (pcs/min) × 2	120-250只/分 (pcs/min) × 2
空气压力 Air Pressure	5kg/cm <sup>2</sup>	8.5kg/cm <sup>2</sup>
总功率 Total Power	5.5kw	9.5kw
机器重量 Weight of Machine	1500kg	2200kg
外形尺寸 Overall Dimension(L×W×H)	6.0×1.4×1.6m	6.5×1.8×1.7m



# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 电脑控制自动冲口制袋机

Computer Control Auto Punching Bag Making Machine

用途及特点  
USAGE  
CHARACTERISTIC

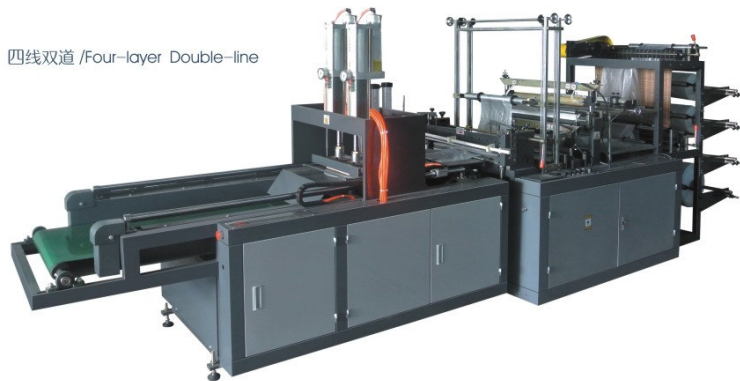
本设备以LDPE、HDPE筒膜为材料主要生产背心袋，采用电脑 PLC控制，自动化程度高、伺服、(步进)电机定长、光电跟踪、自动冲口、成品自动输送，具有生产效益高和自动化程度高等特点。

The machine uses the materials such as LDPE and HDPE film to make vest bags. It is equipped with PLC, servo (stepping) motor to fix the length, photocell, auto-puncher, and auto-conveyor, which has high production efficiency.

成品  
END PRODUCTS



四线双道 / Four-layer Double-line



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	GFQ-600	GFQ-700	GFQ-800
制袋宽度 Bag Width	160-260mm × 2	160-300mm × 2	160-350mm × 2
制袋长度 Bag Length	240-600mm	240-600mm	240-600mm
制袋厚度 Bag Thickness	0.015-0.035mm	0.015-0.035mm	0.015-0.035mm
制袋速度 Speed	60-120pcs/min × 4	60-120pcs/min × 4	60-120pcs/min × 4
空气压力 Air Pressure	5kg/cm <sup>2</sup>	5kg/cm <sup>2</sup>	5kg/cm <sup>2</sup>
总功率 Total Power	7kw	8kw	9kw
机器重量 Weight of Machine	1300kg	1400kg	1500kg
外形尺寸 Overall Dimension(L×W×H)	5.3 × 1.2 × 1.8m	5.3 × 1.3 × 1.8m	5.3 × 1.5 × 1.8m

以上机器可根据客户需求所定制。The machine can be customized according to customer's requirements.

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 电脑控制薄膜封切机

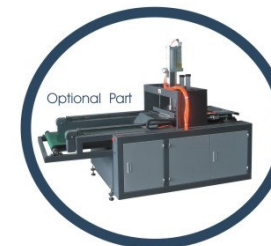
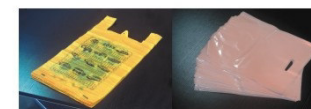
Computer Control Film Sealing and Cutting Machine

用途及特点  
USAGE  
CHARACTERISTIC

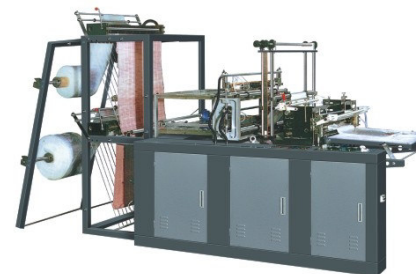
本机适用于各种低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)薄膜封切本色袋、彩印袋等。广泛应用于食品包装、服装包装、工业、电器产品包装。

It is used materials such as HDPE and LDPE plastic film to make colored and uncolored bags, which are widely used for packing food, garments, industrial products and electric appliances etc.

成品  
END PRODUCTS



二线单道 / Two-layer One-line



六线双道 / Six-layer Double-line



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	GFQ-600	GFQ-700	GFQ-800	GFQ-1000
最大制袋宽度 Max. Bag Width	550mm	650mm	750mm	1000mm
制袋长度 Bag Length	400-1200mm	400-1200mm	400-1200mm	400-1200mm
制袋厚度 Bag Thickness	0.006-0.10mm	0.006-0.10mm	0.01-0.10mm	0.01-0.10mm
长度误差 Error in Length	± 1mm	± 1mm	± 1mm	± 1mm
制袋速度 Speed	40-120pcs/min × 2	40-120pcs/min × 2	40-120pcs/min × 2	40-120pcs/min × 2
主电机功率 Main Motor Power	1.1kw	1.5kw	1.5kw	2.2kw
加热功率 Heating Power	1.2kw	1.5kw	2kw	2.5kw
总功率 Total Power	2.5kw	3.2kw	4.3kw	5.8kw
机器重量 Weight of Machine	800kg	900kg	950kg	1100kg
外形尺寸 Overall Dimension (L×W×H)	2.65 × 1.2 × 1.55m	2.65 × 1.4 × 1.55m	2.8 × 1.5 × 1.55m	2.8 × 1.7 × 1.55m

## PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

### 气泡膜制袋机

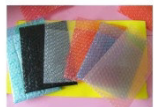
Bubble Film Bag Making Machine

#### 用途及特点 USAGE CHARACTERISTIC

本机具自动计数、自动报警。制袋长度由按键控制，带自动折边放料，可双排作业，成品整叠收集输送装置，使用方便。

The machine is equipped with auto-counting, auto-folding, auto-unwinding and auto-alarming system. The bag making length is controlled by switch. It can produce bags in two lines with devices to collect and delivery end products in stack, which is convenient to operate.

#### 成品 END PRODUCTS



#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	XYQB-800	XYQB-1000	XYQB-1200
制袋宽度 Bag Width	10-750mm	10-950mm	10-1150mm
制袋长度 Bag Length	50-990mm	60-990mm	60-990mm
制袋速度 Speed	20-180pcs/min	20-180pcs/min	20-160pcs/min
总功率 Total Power	3.2kw	4kw	5.5kw
机器重量 Weight of Machine	1000kg	1200kg	1500kg
外形尺寸 Overall Dimension(L×W×H)	4.4×2.8×1.75m	4.5×3.0×1.95m	4.5×3.5×2.0m

## PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

### 全自动牛皮纸气泡膜信封袋制袋机

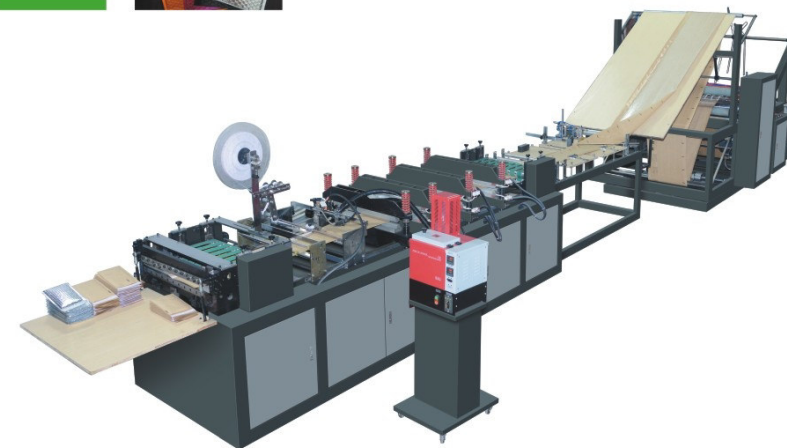
Automatic Kraft Bubble Film Envelop Making Machine

#### 用途及特点 USAGE CHARACTERISTIC

本机是制作牛皮纸复合气泡袋的全自动设备，客户需要准备的材料：淋膜牛皮纸和气泡膜、胶条。该设备的功能集复合、封合、折边、上胶条、跟踪、裁切为一体，由电脑全自动控制完成整个制袋过程，生产的气泡袋封线牢固、平整、长度准确，是生产牛皮纸复合气泡袋的首选设备。

This machine is a fully automatic equipment for making kraft-paper bubble bag. It uses laminated kraft paper, bubble film, sticky tape as raw material. The machine has laminating, sealing, folding, stripping, tracking, cutting functions in one line, which are controlled by computer. The end product is in good condition of firm, smooth, accurate length. It is the best equipment for the producing kraft paper bubble bag.

#### 成品 END PRODUCTS



#### 主要技术参数

##### MAIN TECHNICAL VARIABLES

型号 Model	XYNG-650	
制袋速度 Speed	20-80个/分钟 (pcs/minute)	
制袋宽度 Bag Width	600mm(包括信封封口 Including the Envelop Flap)	
制袋长度 Bag Length	400mm	
放卷直径 Feeding Roll Diameter	纸/Paper: $\phi$ 600mm	气泡膜/PE Bubble Film: $\phi$ 1200mm
放卷宽度 Feeding Width	纸/Paper: 1150mm	气泡膜/PE Bubble Film: 1100mm
适用材料 Applied Material	淋膜牛皮纸 (以90克以上为最佳厚度) / Laminated Kraft(>90 gsm)、PE气泡膜/PE Bubble Film	
工作电压 Power Supply	三相/3phases AC380V 50Hz	
总功率 Total Power	16kw	
机器重量 Weight of Machine	4000kg	
外形尺寸 Overall Dimension(L×W×H)	14×2.1×2.0m	



# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 多功能电脑热切制袋机

Multifunction Computer Thermal Cutting Bag Making Machine

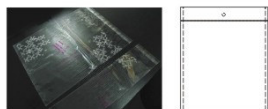
### 用途及特点 USAGE CHARACTERISTIC

该机适用于BOPP、OPP、PE等印刷及非印刷塑料薄膜的热切制袋，是制作袜子袋、毛巾袋、面包袋、饰品袋的理想设备。

整机采用微机电脑控制，步进电机拖料(可选配伺服电机控制系统)。任意定长，步长光电跟踪，准确、平稳、丢标自动停机。自动同步上双面胶带，自动打孔。自动计数及可设定计数报警。热封花边、破口、自动恒温，封口牢固、平整。

This machine is suitable for thermal cutting and bag making of printed and non-printed plastic films such as BOPP, OPP and PE, etc. It is an ideal equipment for making sock bag, towel bag, bread bag and ornaments bag, etc. The machine adopts micro-computer to control and stepper motor to draw material (servo motor control system can be selected). It fixes length randomly with step length photocell tracking accurately and steady. When losing the aimed label, the machine will stop automatically. It also has device for fixing two-sided sticky tape automatically, auto-puncher and auto-counter. The lace is sealed thermally in regulated temperature to make the bag firm and flat.

### 成品 END PRODUCTS



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	DRW-600	DRW-700	DRW-800	DRW-900	DRW-1000
制袋宽度 Bag Width	10-550mm	10-650mm	10-750mm	10-850mm	10-950mm
制袋长度 Bag Length	50-800mm	50-800mm	50-800mm	50-800mm	50-800mm
制袋厚度 Bag Thickness	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
制袋速度 Speed	40-180pcs/min	40-180pcs/min	40-180pcs/min	40-120pcs/min	40-120pcs/min
总功率 Total Power	3kw	3.6kw	3.8kw	4.5kw	4.7kw
机器重量 Weight of Machine	800kg	900kg	1000kg	1100kg	1200kg
外形尺寸 Overall Dimension(L×W×H)	3.3×1.0×1.7m	3.3×1.1×1.7m	3.3×1.2×1.7m	3.3×1.3×1.7m	3.3×1.4×1.7m

### 折边收卷机/Hem Rewinding Machine



型号 Model	ZB-1200/1800
最大原料宽度 Max. Width of Raw Material	600mm
生产速度 Speed	10-100m/min
原料最大直径 Max. Diameter of Raw Material	Φ600mm
成品最大直径 Max. Diameter of End Product	Φ600mm
压花温度 Coining Temperature	0-300℃
总功率 Total Power	2kw
电源电压 Power Supply	220V
重量 Weight of Machine	500kg
外形尺寸 Overall Dimension(L×W×H)	2.85×1.3×1.7m

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 电脑控制双层连卷背心、平口袋制袋机

Computer Control Two-layer Rolling Bag Making Machine for Vest & Flat Bags

### 用途及特点 USAGE CHARACTERISTIC

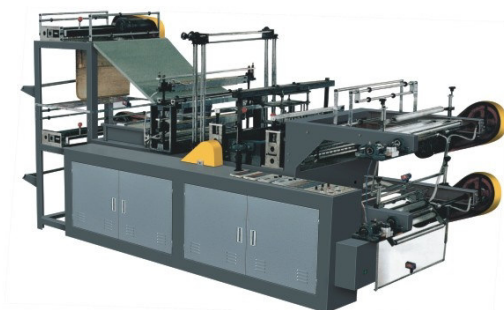
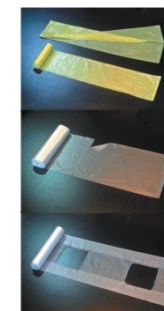
本机特别设计为点断连卷平口袋及点断连卷背心袋双用机。机用电脑控制，步进(伺服)定长系统使封切尺寸误差小。装置电眼追踪使印刷袋之图案位置精确。

可选择电脑数控调整袋子长度，印刷袋一有问题本机自动停机及发出警告声。

This machine is specially designed for point-cut rolling vest and flat bags. It is controlled by computer with step (servo) setting length system to reduce the sealing-cutting errors, and photoelectric eyes to track the position of printed marks accurately.

The computer numerical control can be equipped to adjust the length of bag. The machine will automatically stop and alarm if missing the printed mark.

### 成品 END PRODUCTS



型号 Model	DZB-500	DZB-600	DZB-700	DZB-800
制袋宽度 Bag Width	100-400mm	100-500mm	100-600mm	100-700mm
制袋长度 Bag Length	300-1200mm	300-1200mm	300-1200mm	300-1200mm
制袋厚度 Bag Thickness	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm	0.008-0.10mm
制袋速度 Speed	40-120pcs/min × 2	40-120pcs/min × 2	40-120pcs/min × 2	40-120pcs/min × 2
电机功率 Motor Power	1.1kw	1.1kw	1.5kw	1.5kw
电热功率 Electric Heating Power	1.2kw	1.6kw	2kw	2.2kw
机械尺寸 Machine Dimension(L×W×H)	3.3×1.1×1.5m	3.3×1.2×1.5m	3.3×1.3×1.5m	3.3×1.4×1.5m
总功率 Total Power	3.5kw	4kw	4.7kw	5kw
机器重量 Weight of Machine	800kg	850kg	900kg	1000kg
装箱尺寸 Packing Dimension(L×W×H)	3.4×1.2×1.7m	3.4×1.3×1.7m	3.4×1.4×1.7m	3.4×1.5×1.7m
装箱重量 Packing Weight	1000kg	1060kg	1180kg	1220kg



### 一次性手套机 Disposable Glove Machine

型号 Model	DFJ-500/700
供电电源 Power Supply	220V(380V)
速度 Speed	80-180只/分(pcs/minute)
主机功率 Power of Main Motor	1.5kw 220V
加热功率 Heating Power	3.6kw 220V
外形尺寸 Overall Dimension	2300×1190×1500mm
机器重量 Weight of Machine	800kg

# PLASTIC BAG MAKING MACHINE SERIES 塑料制袋机系列

## 无芯全自动高速连卷制袋机

Fully Automatic High Speed Coreless Rolling Bag Making Machine

### 用途及特点 USAGE CHARACTERISTIC

本机为热封热切制袋机，用于生产以LDPE、HDPE为原材料的连卷印刷袋和连卷本色袋。

1. 脱料采用双伺服电机。
2. 高清晰度的主控面板触摸屏采用台湾台达品牌。
3. 整机驱动由PLC微电脑控制。
4. 独立的制袋程序和收料程序。
5. 若膜被卡住，感应器会发出感应，机器将自动停止。
6. 热封铜刀和冷切锯齿刀使得连卷袋便于分离。
7. 吹膜系统可保证塑料膜的平整度，减少膜的张力。
8. 摆轴系统可以保证膜的张力，以确保膜在封切后的平整度。
9. 机器可以实现自动换卷，放卷。

This machine is heat sealing and heat cutting bag making machine, which is suitable for printing and non-printing HDPE/LDPE rolling bag making. The material of bag is HDPE, LDPE.

1. Drag material by double servo motors.
2. Main control panel adopts touch screen Delta from Taiwan with high definition.
3. The drive system of whole machine adopts PLC Microcomputer control (PC computer).
4. One independent program on bag making machine. One independent program on winder part.
5. The machine will automatically stopped if film jammed.
6. Heat sealing copper knives and cold cutting teeth knife to make rolling bag easy to tear down.
7. Blowing system helps to make plastic film flat and reduce film stretch tension.
8. Dancing roller system keeps film tense after sealing and cutting to make plastic rollers tight and in order.
9. The machine will automatically change plastic rolls with fork winders and put rolls one by one on the stock.



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	XYWX-450×2
制袋宽度 Bag Width	100-250mm
制袋长度 Bag Length	200-1500mm
制袋厚度 Bag Thickness	0.008-0.035mm
生产速度 Speed	100m/min×2
筒料直径 Film Unwind Diameter	Φ900mm
成品直径 Plastic Roll Diameter	Φ150mm
空压机 Air Compressor	6hp
总功率 Total Power	12.5kw
机械重量 Weight of Machine	3350kg
机械尺寸 Overall Dimension(L×W×H)	7.5×1.75×1.7m



## NEXT PART: PRINTING MACHINE AND AUXILIARY EQUIPMENT

下一篇：印刷机及配套设备

Cost-effective equipment will reduce business running cost and boost the development of small and medium-size enterprises

高性价比设备，降低企业运营成本，助力中小企业发展



## 高速(七电机)电脑套色凹版印刷机

High Speed(Seven Motors)Computerized Color Register Rotogravure Press

用途及特点  
USAGE  
CHARACTERISTIC

本机适用于BOPP、PET、PVC、PE、铝箔和卷筒纸等具有优良印刷性能的卷状薄膜材料的多色一次性连续印刷，广泛应用于各种高档次印刷品。自动套色系统各控制单元独立配置微处理器，可迅速准确的修正套色偏差；进口矢量七电机同步控制；人机界面：5.7寸液晶触摸屏；该机的放卷、入料牵引、出料牵引、收卷张力自动控制和收放卷的自动裁切以及印刷樱花运行的同步自动控制；封闭循环式烘箱及独立加热送风系统，自动恒温系统；气动压印系统及气动刮墨系统；隔膜式气动油墨自动循环系统；气胀式装卸轴；印刷线速度及计米显示；无轴上版装置；可选配静止画面。

This machine is suitable for multi-color once-through continuous printing for roll film materials with excellent printing performance such as BOPP,PET,PVC,PE, aluminum foil and paper, etc. Every control module of the automatic color register system is equipped with microprocessor and can rectify the deviation of color register quickly and accurately; Imported seven vector motors synchronous control; Interactive interface:5.7LCD touch screen; Automatic tension control for unwinding, input dragging, output dragging and winding, automatic cutting for unwinding and winding, and synchronous control for moving of printer; Closed oven and independent heating hot air blowing system, automatic constant temperature system; Pneumatic impressing system and pneumatic doctor blade system; Diaphragm-type pneumatic ink auto circulating system; Inflatable loading and unloading shaft; Printing linear speed and meter counting display; Shaft less printing cylinder loading device; Optional equipment: Web video.



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	XYAY-C
有效印刷宽度 Effective Printing Width	1000mm
基材最大宽度 Max.Width of Web	1050mm
印刷最高速度 Max.Printing Speed	140m/min
机械最高速度 Max.Mechanical Speed	150m/min
收放卷最大直径 Max.Diameter of Unwind/Rewind	+600mm
基材卷芯内径 Inside Diameter of Rollcore	+76mm
印刷版辊直径 Diameter of Printing Cylinder	120-300
电脑套准修正精度 Accuracy of Computer Registration	+0.10mm(Whole Machine)
张力控制范围 Tension Control Range	0-25kg/Full Width
烘箱加热功率 Heating Power of Oven	1.44kw
机器总功率 Total Power	1.99kw
机器重量 Weight of Machine	22000kg
外形尺寸 Overall Dimension(L×W×H)	16×3.6×3.1m

## 凹版印刷机

Rotogravure Press

用途及特点  
USAGE  
CHARACTERISTIC

最新改进型齿轮箱，360度不停机对版装置；气动式刮墨刀装置，横向往复运动；封闭式烘箱，自动恒温系统；双烘箱烘干系统；放卷牵引采用磁粉控制器，自动张力控制；收卷牵引及卷取均采用磁粉离合器；翻转双工位收放卷机构，实现不停车接换料；气胀式装卸轴；印刷线速度及计米显示；气动压印系统；牵引压辊为气压控制；主电机采用变频控制。

The machine is equipped with latest Improved gear box,360 non-stopping registration device; pneumatic doctor blade for transverse reciprocating motion; Closed type oven, automatic constant temperature system; Side and up double drying oven system; Unwinding and feeding equipped with auto-tension controller and magnetic powder brack; Rewinding and output adopt magnetic powder clutch to control the tension; Turret type unwinding and rewinding mechanism, receiving and replacing material without stopping; Inflatable air shaft for unwinding/rewinding material loading; Printing linear speed and meter indication; Pneumatic printing impress roller and traction Impress roller; Pneumatic nip roller for in unwinding and rewinding; Main motor:electromagnetic speed regulation motor.



### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	XYAY-D6600	XYAY-D6800	XYAY-D61000
有效印刷宽度 Effective Printing Width	600mm	800mm	1000mm
基材最大宽度 Max.Width of Web	620mm	820mm	1020mm
印刷最高速度 Max.Printing Speed	80m/min	80m/min	80m/min
机械最高速度 Max.Mechanical Speed	100m/min	100m/min	100m/min
收放卷最大直径 Max.Diameter of Unwind/Rewind	Φ600mm	Φ600mm	Φ600mm
基材卷芯内径 Inside Diameter of Rollcore	Φ76mm	Φ76mm	Φ76mm
印刷版辊直径 Diameter of Printing Cylinder	Φ120-Φ320mm	Φ120-Φ320mm	Φ120-Φ320mm
套准精度 Accuracy of Registration	±0.2mm	±0.2mm	±0.2mm
张力控制范围 Tension Control Range	3-25kg/Full Width	3-25kg/Full Width	3-25kg/Full Width
烘箱加热功率 Heating Power of Oven	28.8kw	36kw	43.2kw
机器总功率 Total Power	38.6kw	47.5kw	56.6kw
机器重量 Weight of Machine	8500kg	9500kg	10500kg
外形尺寸 Overall Dimension(L×W×H)	9.3×2.3×2.3m	9.3×2.5×2.3m	9.3×2.7×2.3m

## PRINTING MACHINE SERIES 印刷机系列

### YT B系列高速柔性凸版印刷机

YT B Series High Speed Flexible Printing Machine

层叠式8色高速印刷机  
Stack Type Eight Colors  
High Speed Flexible  
Printing Machine



层叠式4色高速印刷机  
Stack Type Four Colors  
High Speed Flexible  
Printing Machine



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

型号 Model	YTB-8600	YTB-8800	YTB-81000	YTB-4600	YTB-4800	YTB-41000
最大印料宽度 Max. Width of Printing Material	600mm	800mm	1000mm	600mm	800mm	1000mm
最大印刷宽度 Max. Printing Width	560mm	760mm	960mm	560mm	760mm	960mm
适用材料 Suitable Material	Paper, film, no-woven fabric, foil					
印刷颜色 Printing Color	8色/8colors	8色/8colors	8色/8colors	4色/4colors	4色/4colors	4色/4colors
印刷速度 Printing Speed	10~100m/min	10~100m/min	10~100m/min	10~100m/min	10~100m/min	10~100m/min
板厚 Thickness of Plate	2.38mm	2.38mm	2.38mm	2.38mm	2.38mm	2.38mm
机器重量 Weight of Machine	7000kg	8500kg	9000kg	4500kg	5000kg	5500kg
外形尺寸 Overall Dimension(L×W×H)	5.3×1.9×3.0m	5.3×2.1×3.0m	5.3×2.3×3.0m	5.3×1.9×2.5m	5.3×2.1×2.5m	5.3×2.3×2.5m

## PRINTING MACHINE SERIES 印刷机系列

### YT系列柔性凸版印刷机

YT Series Flexible Printing Machine

6色柔性凸版印刷机

Six Colors Flexible Printing Machine



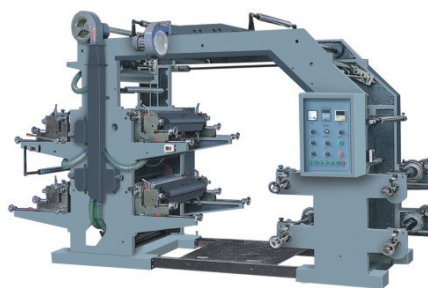
4色柔性凸版印刷机

Four Colors Flexible Printing Machine



2色柔性凸版印刷机

Two Colors Flexible Printing Machine



#### 主要技术参数

#### MAIN TECHNICAL VARIABLES

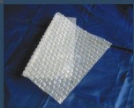
机型 Model	印料宽度 Max Material Width	印刷宽度 Max Printing Width	印刷速度 Printing Speed	板厚 Thickness of Plate	总功率 Total Power	机器重量 Weight	外形尺寸 Overall Dimension (L×W×H)
YT-61000	1000mm	960mm	5~50m/min	2.38mm	18kw	4500kg	3.9×2.06×2.95m
YT-6800	800mm	760mm	5~50m/min	2.38mm	15kw	4200kg	3.9×1.86×2.95m
YT-6600	600mm	560mm	5~50m/min	2.38mm	13kw	4000kg	3.9×1.66×2.95m
YT-41000	1000mm	960mm	5~50m/min	2.38mm	14.37kw	3500kg	4.2×2.0×2.4m
YT-4800	800mm	760mm	5~50m/min	2.38mm	12.5kw	3200kg	4.2×1.8×2.4m
YT-4600	600mm	560mm	5~50m/min	2.38mm	10.87kw	3000kg	4.2×1.6×2.4m
YT-21000	1000mm	960mm	5~50m/min	2.38mm	12kw	1800kg	2.3×2.26×2.145m
YT-2800	800mm	760mm	5~50m/min	2.38mm	10kw	1500kg	2.3×2.06×2.145m
YT-2600	600mm	560mm	5~50m/min	2.38mm	8kw	1200kg	2.3×1.86×2.145m



## 流延膜机组 (缠绕膜机组)

Extruding & Film Casting Machine (Stretch Film Making Machine)

成品  
END  
PRODUCT



型号 Model	XYSJ-60
螺杆直径 Screw Diameter	Φ55mm
螺杆长径比 Screw Ratio	30:1(L/D)
制膜宽度 Film Width	200-550mm
制膜厚度 Thickness	0.015-0.03mm
产量 Output	30kg/h
主电机功率 Power of Main Motor	15kw
加热功率 Heating Power	30kw
电源 Power	380/3/4/50(Volt/Ph/Line/Hz)
机器重量 Weight of Machine	3000kg
外型尺寸 Overall Dimension(L×W×H)	6.0×1.5×2.5m

## 聚乙烯气垫膜机组

Polyethylene Bubble Film Making Machine



型号 Model	XYPE-650	XYPE-1000	XYPE-1200	XYPE-1500	XYPE-2000
螺杆直径 Screw Diameter	Φ55mm	Φ65mm	Φ75mm	Φ85mm	Φ75mm Φ70mm
产品宽度 Film Width	650mm	1000mm	1200mm	1500mm	2000mm
最大产量 Max. Output	25kg/h	48kg/h	50kg/h	65kg/h	80kg/h
功率 Power	30kw	48kw	58kw	68kw	90kw
螺杆长径比 L/D	30:1	30:1	30:1	30:1	30:1
电源 Power	380/3/4/50(Volt/Ph/Line/Hz)				

## 风冷热切再生塑料造粒机

Wind-cooling Hot-cutting  
Plastic Recycling  
Granulating Machine



型号 Model	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径 Screw Diameter	Φ90mm	Φ100mm	Φ110mm	Φ120mm
螺杆长径比 Screw Ratio	L/D22:1	L/D22:1	L/D22:1	L/D22:1
螺杆转速 Screw Speed	10-170r/min	10-170r/min	10-170r/min	10-170r/min
主电机功率 Main Motor Power	22kw	30kw	37kw	45kw
最大产量 Max. Output	50-70kg/h	50-80kg/h	50-100kg/h	50-120kg/h
整机重量 Weight of Machine	2600kg	2800kg	3000kg	3200kg
外形尺寸 Overall Dimension(L×W×H)	4.0×1.5×1.8m	4.2×1.5×1.8m	4.4×1.5×1.8m	4.6×1.5×1.8m

## 水冷塑料再生造粒机

Water-cooling  
Plastic Recycling  
Granulating Machine



型号 Model	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径 Screw Diameter	Φ90	Φ100	Φ110	Φ120
螺杆长径比 Screw Ratio	L/D 20:1	L/D 20:1	L/D 20:1	L/D 20:1
螺杆转速 Screw Speed	10-170r/min	10-170r/min	10-170r/min	10-170r/min
主电机功率 Main Motor Power	22kw	22kw	22kw	45kw
最大产量 Max. Output	70kg/h	80kg/h	100kg/h	120kg/h
整机重量 Weight of Overall	2000kg	2100kg	2200kg	2500kg
占地尺寸 Cover Dimension(L×W×H)	8.0×1.5×1.8m	8.0×1.2×1.8m	8.5×1.6×1.8m	8.8×1.6×1.8m

## 塑料混炼造粒机

Plastic Grinding and Milling Granulator



型号 Model	HQ-150	HQ-300
机器筒体容量 Machine Volume	150L	300L
生产能力 Output	80-100kg/h	250-300kg/h
主电机功率 Power of Main Motor	18.5kw	37kw
机器外形尺寸 Overall Dimension	1.8×0.7×1.3m	1.8×0.9×1.3m
机器重量 Weight of Machine	600kg	900kg

派奇袋贴片机

Semi-automatic Patch Tape Fixing Machine



型号 Model	XYT-300
贴片尺寸 Tape Size	150×100mm
生产速度 Speed	20pcs/min
电源 Power	380v/220v
总功率 Total Power	1.5kw
重量 Weight of Machine	350kg
外形尺寸 Overall Dimension(L×W×H)	1.65×1.56×1.24m



BX-10T

液压摇臂式裁断机  
Hydraulic Swing Arm  
Manual Puncher



FS-250/500

塑料粉碎机  
Plastic Grinder



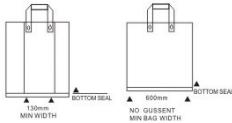
XYHS-100KG/200KG

搅拌机  
Plastic Granule  
Color Mixing Machine



自动软式手提环制袋机

Auto-soft Loop Handle Fixing Machine



型号 Model	XY-HB
袋宽 Bag Width	250mm-600mm
袋厚 Bag Thickness	0.05-0.2
电源 Power	AC380V(220V)
生产速度 Speed	20pcs/min
外形尺寸 Overall Dimension (L×W×H)	1.65×1.56×1.24m



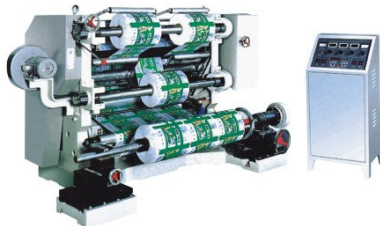
型号 Model	BX-10T
总功率 Total Power	1.1KW
工作台面积 Table Size	710×410mm
重量 Weight	400kg
压力 Pressure	10T
外形尺寸 Overall Dimension(L×W×H)	0.71×0.8×1.3m
最大冲裁力 Max. Stroking Power	100kn
摆臂宽度 Arm Swing With	350mm
冲程调节范围 Stroking Regulate Range	5-75mm
冲裁速度 Stroking Speed	0.10m/s
上下工作台使用距离 (不装切割垫板) Distance between Upper and Lower Workbench (without Punching Plate)	65-150mm
下工作台面积 Lower Workbench Size	1000×500mm
电机动力 Motor Power	1.5kw

型号 Model	FS-250	FS-300	FS-400	FS-500
产量 Output	70kg	100kg	150kg	200kg
电机功率 Power of machine	4kw	5.5kw	7.5kw	11kw
转速 Rotational Speed	600-700	600-700	600-700	600-700
刀数 Knife Quantity	5/10pcs	5/10pcs	5/10pcs	5/10pcs
机重 Weight of Machine	150kg	210kg	300kg	350kg

型号 Model	XYHS-100KG	XYHS-200KG
电源 Power	380V3ph	380V3ph
电机功率 Motor Power	3kw	5.5kw
混合量 Mixing Capacity	100/3kg/min	200/3kg/min
外形尺寸 Overall Dimension	0.86×0.95×1.25m	1.05×1.2×1.38m
重量 Weight of Machine	150kg	220kg

微机控制自动分切机

Microcomputer Controlled  
Auto-slitting Machine



型号 Model	WFQ-1100/1300
卷材尺寸 Roll Material Dimension	最大直径(Max.DIA) φ600mm, 最大宽度(Max.Width)1100/1300mm
纸芯内径 ID of Paper Core	76mm
分切尺寸 Slitting Size	最大直径(Max.DIA) φ450mm, 宽度(Width)20-1000/1200mm
分切能力 Slitting Speed	160m/min
纠偏精度 Precision of EPC	±0.5mm
电机功率 Motor Power	3kw
鼓风机功率 Air-blower Power	550W
磁粉制动器 Magnetic Power Brake	50N.m
机器重量 Weight of Machine	1300kg
外形尺寸 Overall Dimension(L×W×H)	2.38×1.54×1.37m



冲孔机  
Punching Device



冷刀  
Cold Knife



数码电晕处理机  
Digital Corona Treater



静电箱  
Antistatic Box



快速换网器  
High-Speed Net Changer



双风口风环  
Double Air Vent Air Ring



高强度硬齿面减速箱  
High-Strength Hard Tooth  
Surface Reduction Gearbox



柔性晒版机  
Flexo Plate Making Machine